



# Engineering Data

King



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# Part 1

## General Information

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## 1 System introduction

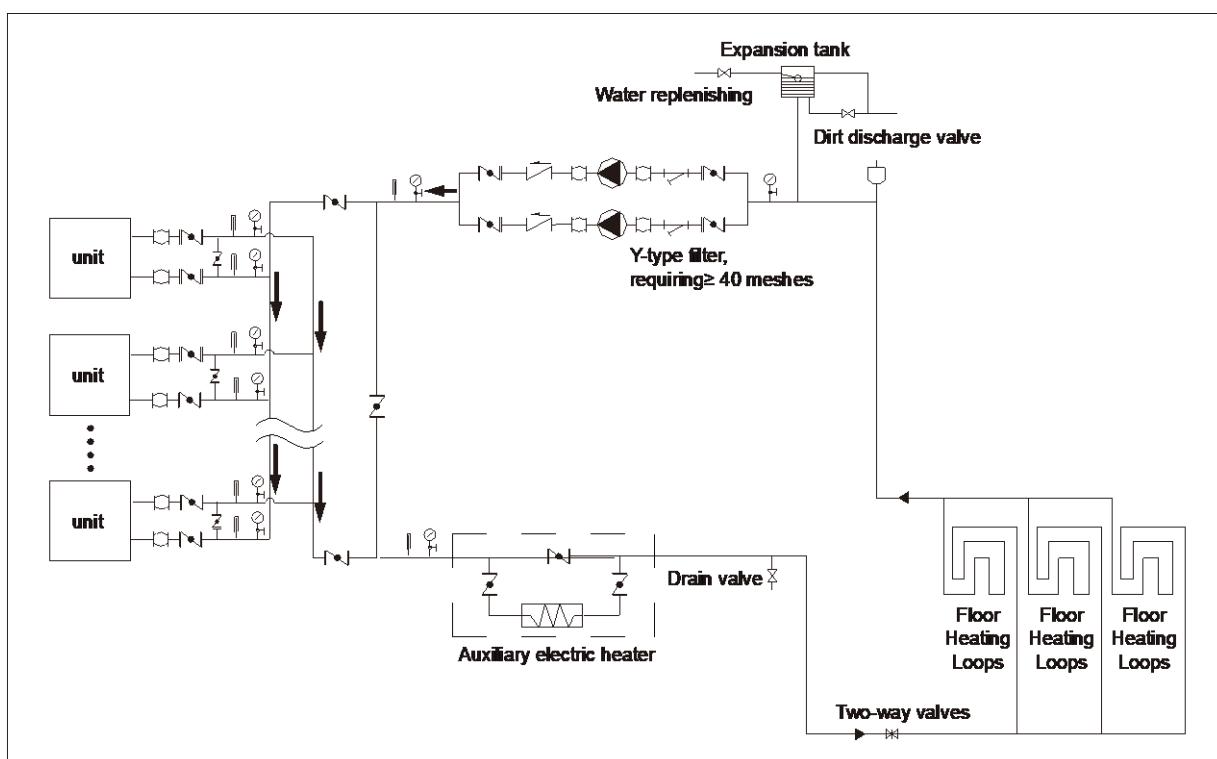
### 1.1 System Schematic

King is an integrated air-to-water space heating and space cooling heat pump system. The outdoor heat pump system extracts heat from the outdoor air and transfers this heat through refrigerant piping to the plate heat exchanger in the hydronic system. The heated water in the hydronic system circulates to low temperature heat emitters (floor heating loops or low temperature radiators) to provide space heating. The 4-way valve in the outdoor unit can reverse the refrigerant cycle so that the hydronic system can provide chilled water for cooling using fan coil units.

The heating capacity of heat pumps decreases with ambient temperature. King is reserved an auxiliary electric heater control port to provide additional heating capacity for use during extremely cold weather when the heat pump capacity is insufficient. The auxiliary electric heater also serves as a backup in case of heat pump malfunction and for anti-freeze protection of the outside water piping in winter.

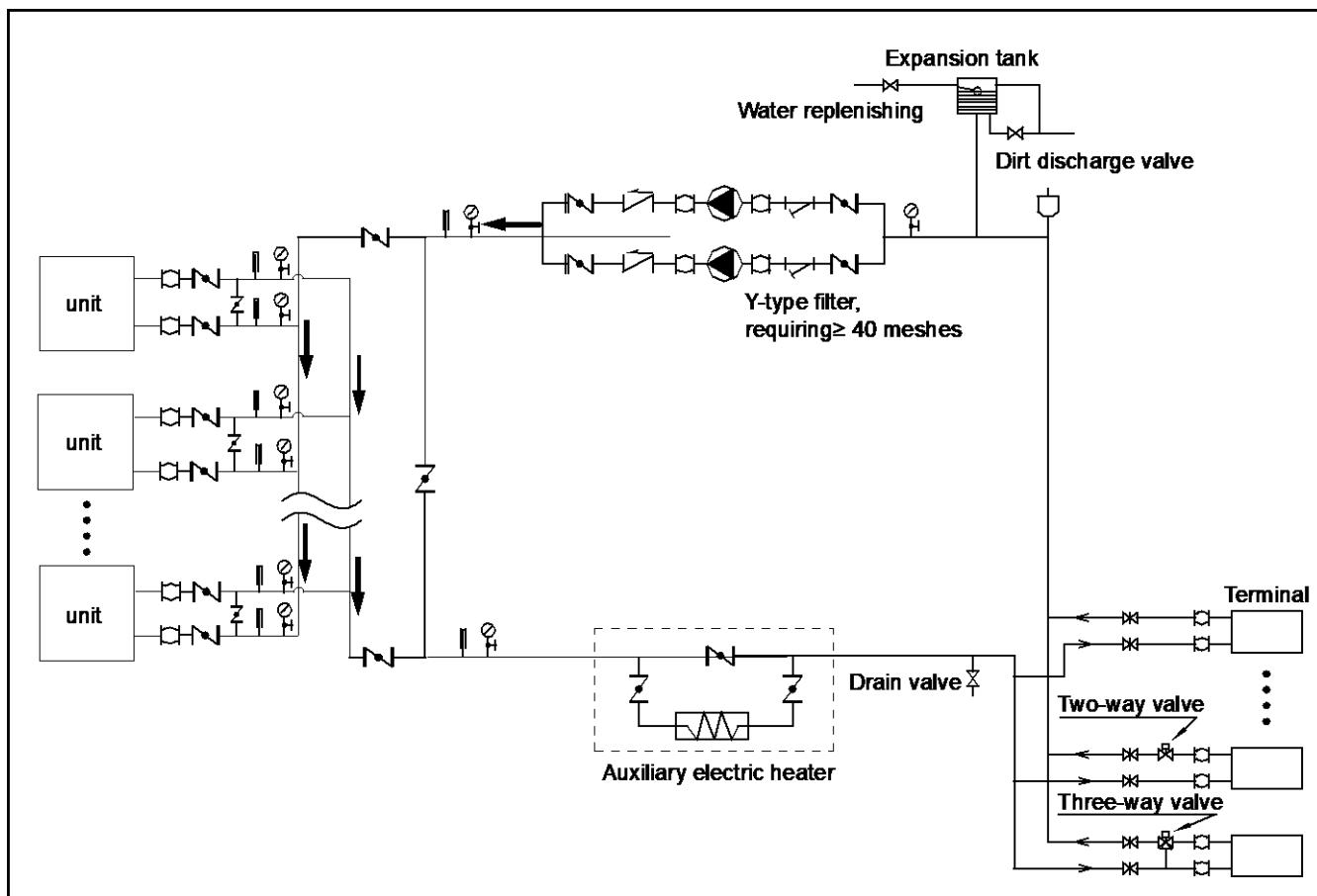
### 1.2 Typical Applications

#### 1.2.1 Space Heating Through Floor Heating Loops



Legend					
▣ Stop valve	⌚ Pressure gauge	▢ Flexible joint	☒ Gate valve	▷ Automatic discharge valve	
↳ Y-shaped filter	🌡 Thermometer	⟳ Circulating pump	⤒ Check valve		

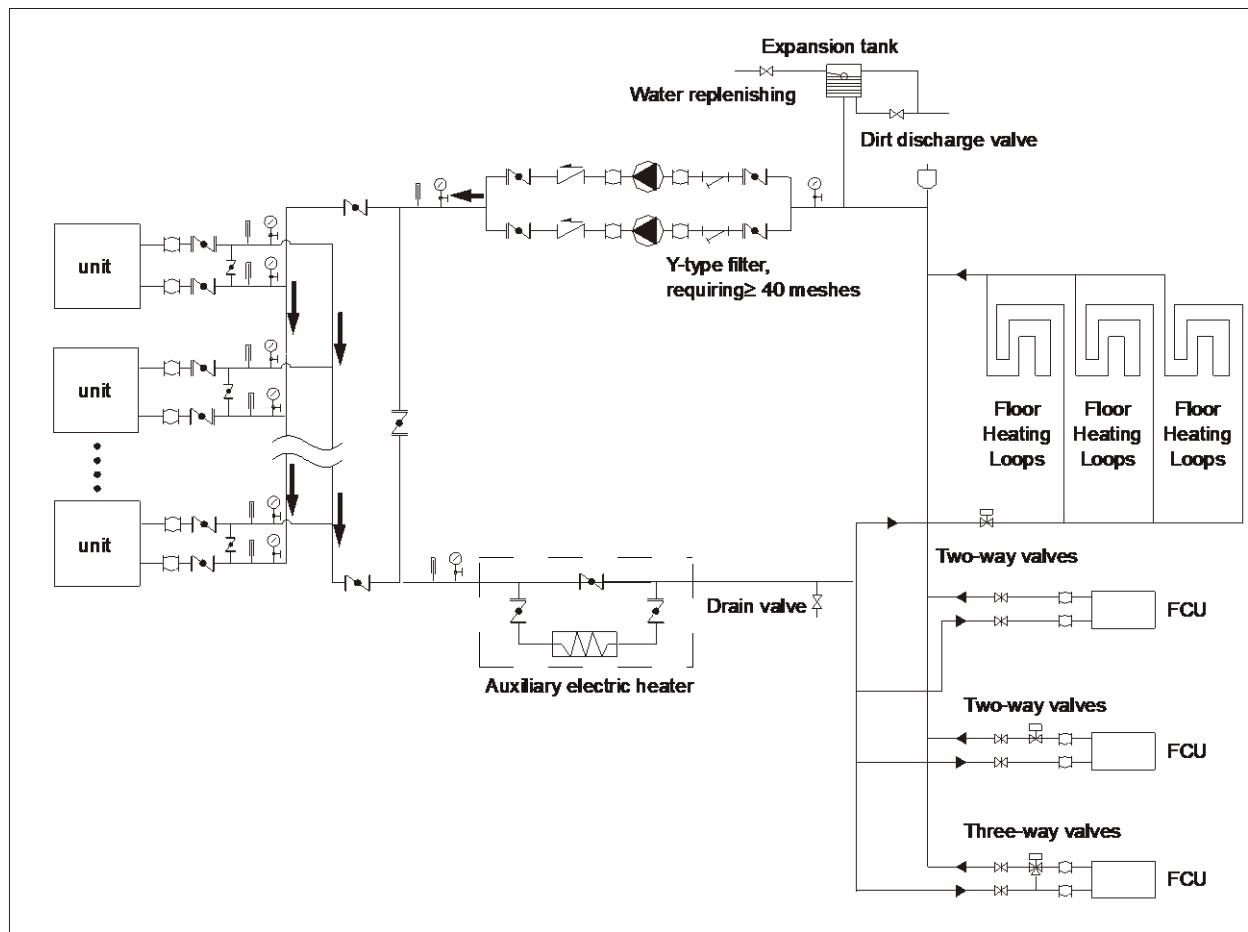
## 1.2.2 Space Cooling and Heating through Fan Coil Unit



## Legend

▣ Stop valve	○ Pressure gauge	□ Flexible joint	☒ Gate valve	□ Automatic discharge valve
▽ Y-shaped filter	Thermometer	● Circulating pump	↗ Check valve	

### 1.2.3 Space Heating Through Floor Heating Loops and Space Cooling Through Fan Coil Unit



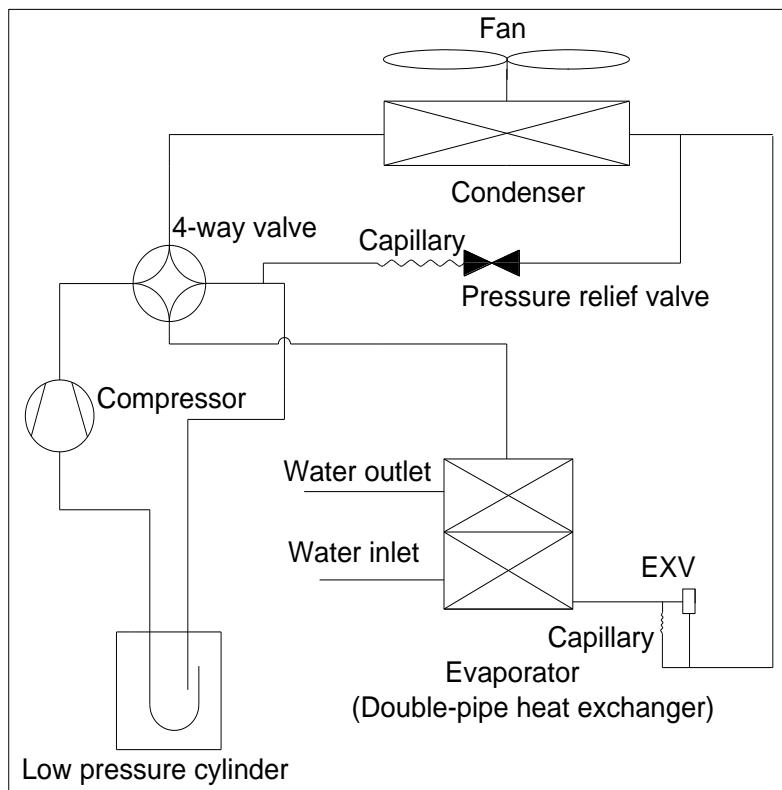
#### Legend

	Stop valve		Pressure gauge		Flexible joint		Gate valve		Automatic discharge valve
	Y-shaped filter		Thermometer		Circulating pump		Check valve		

Note:

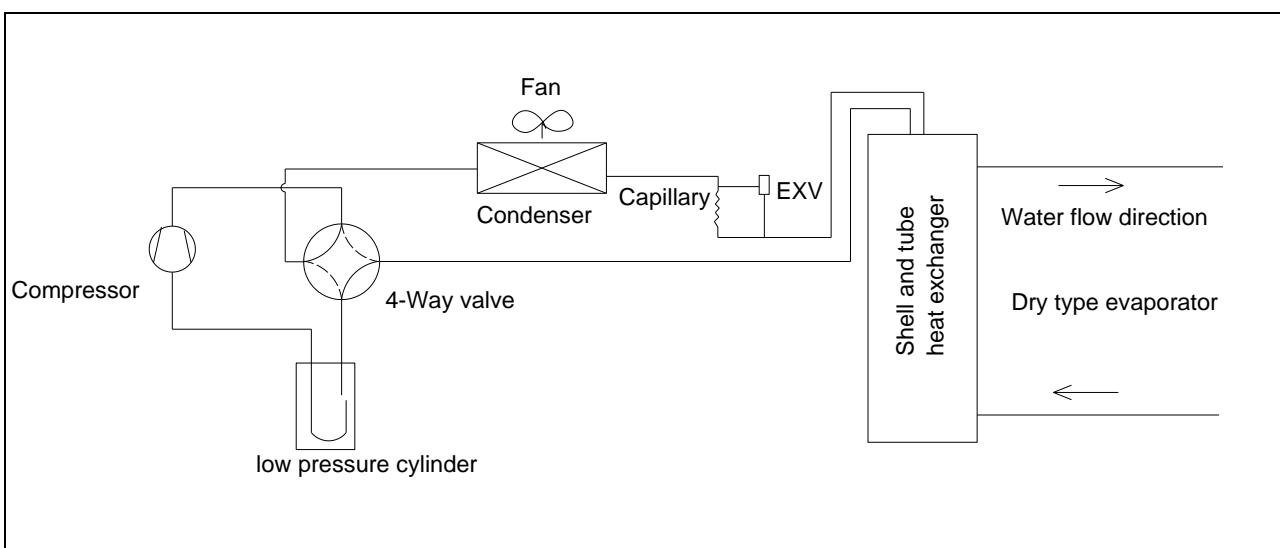
In space cooling mode, the 2-way valve on the floor heating branch circuit is closed to prevent cold water entering the floor heating loops.

### 1.3 Refrigeration System Sketch Drawing



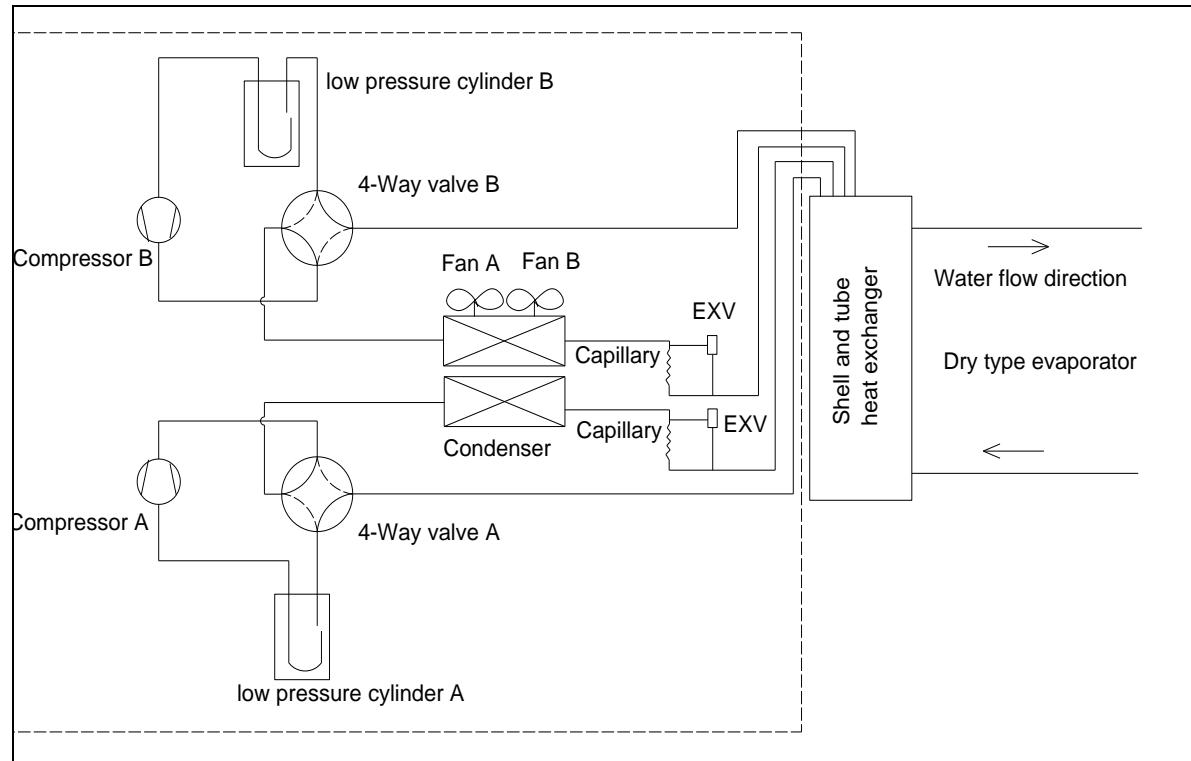
Each module has one compressor with one separate unit, one refrigerant system.

MDVM-35BR1-S



Each module has one compressor with one separate unit, one refrigerant system.

MDVM-65BR1-S



Each module has two compressors with one unit, one shell-tube evaporator for two refrigerant systems

MDVM-80BR1-S

## 2 Product lineup

Model	MDVM-35BR1-S	MDVM-65BR1-K
Power supply	380-415V-3N~50Hz	380-415V-3N~50Hz
Appearance		
Model	MDVM-65BR1-S	MDVM-80BR1-S
Power supply	380-415V-3N~50Hz	380-415V-3N~50Hz
Appearance		
Model	MDVM-130BR1-K	
Power supply	380-415V-3N~50Hz	
Appearance		

### 3 Nomenclature

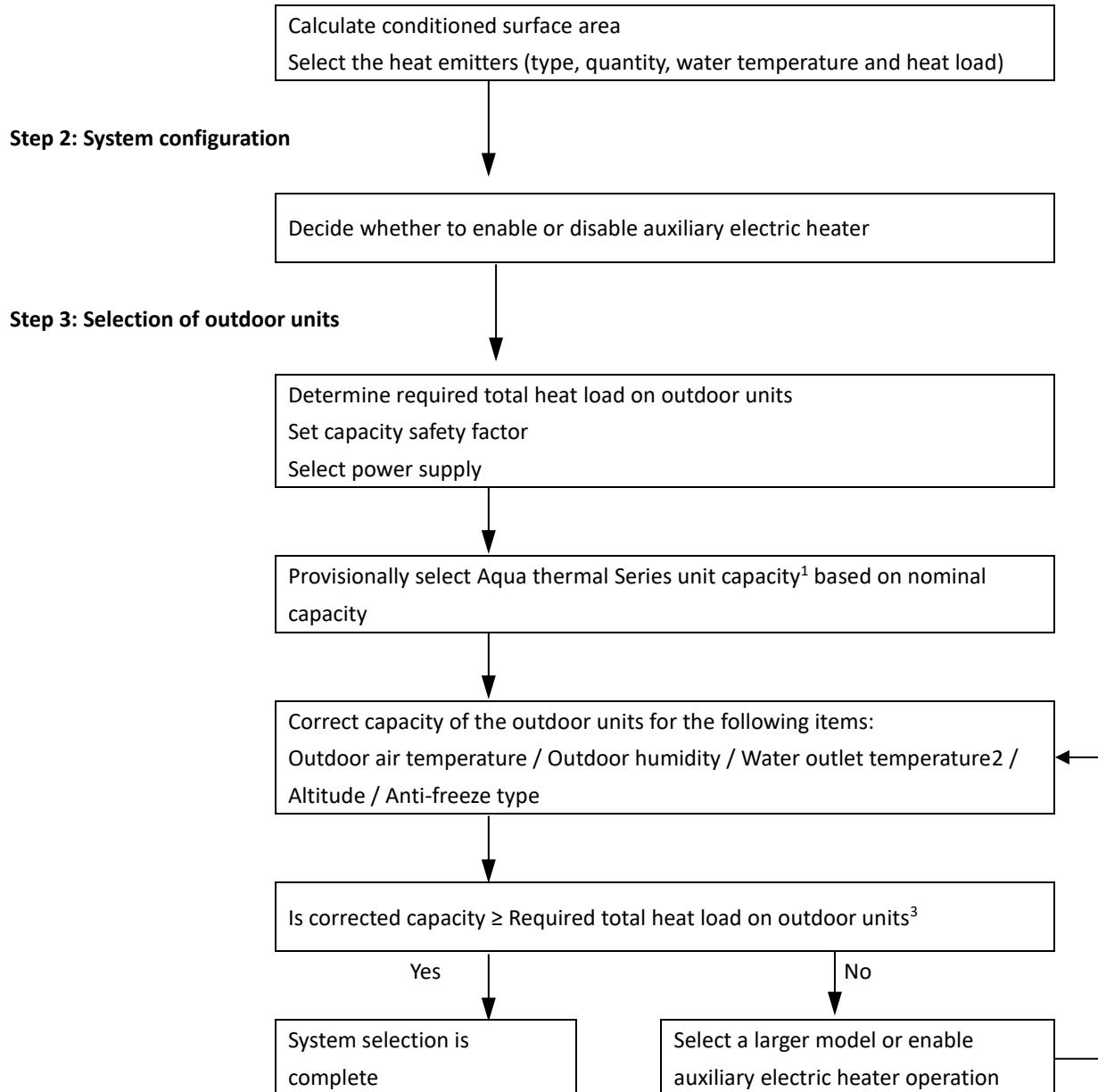
<u>MDV</u>	<u>M</u>	=	<u>null</u>	<u>130</u>	<u>null</u>	<u>null</u>	<u>B</u>	<u>R1</u>	=	<u>K</u>
<u>1</u>	<u>2</u>		<u>3</u>	<u>4</u>	<u>5</u>	<u>6</u>	<u>7</u>	<u>8</u>		<u>9</u>

Legend		
No.	Code	Remarks
1	MDV	MDV Brand
2	M	Air cooled chiller
3	null	Compressor attribute code Null: Fixed speed V: Inverter System
4	130	130kW
5	null	Hydraulic module code null: Without hydraulic module M: With hydraulic module
6	null	Compressor and fan motor types null: Fixed speed compressor and fan D2: DC inverter compressor and fan
7	B	Power supply for ODU B: 380-415V 3N~ 50Hz
8	R1	Refrigerant R1: R410A
9	K	Series code KS: King

## 4 System Design and Unit Selection

### 4.1 Selection Procedure

#### Step 1: Total heat load calculation



Notes:

1. Up to 16 units can be connected together, giving a system cooling/heating capacity range from 65 kW to 2080 kW.
2. If the required water temperatures of the heat emitters are not all the same, the outlet water temperature setting should be set at the highest of the heat emitter required water temperatures. If the water outlet design temperature falls between two temperatures listed in the outdoor unit's capacity table, calculate the corrected capacity by interpolation.
3. Select unit which satisfies both total heating and cooling load requirements.

## 4.2 Modular Chiller Leaving Water Temperature (LWT) Selection

The recommended design LTW ranges for different types of heat emitter are:

- For floor heating: 30 to 35°C
- For fan coil units: 30 to 45°C
- For low temperature radiators: 40 to 50°C

## 4.3 Optimizing System Design

To get the most comfort with the lowest energy consumption, it is important to take account of the following considerations:

- Choose heat emitters that allow the heat pump system to operate at as low a hot water temperature as possible whilst still providing sufficient heating.

# Part 2

## Engineering Data

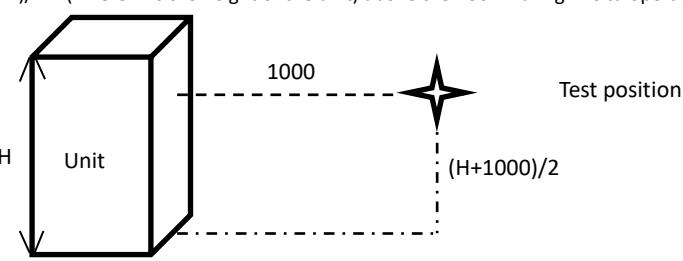
<b>1 Specifications.....</b>	<b>14</b>
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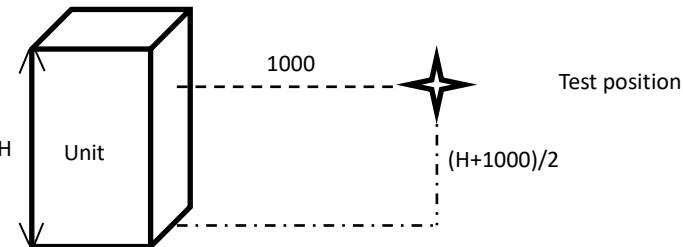
## 1 Specifications

Model name			MDVM-35BR1-S	MDVM-65BR1-S	MDVM-65BR1-K
Power supply		V/Ph/Hz	380-415/3/50	380-415/3/50	380-415/3/50
Cooling <sup>1</sup>	Capacity	kW	35	65	65
	Rated input	kW	11.5	20.4	19.52
	EER		3.04	3.19	3.1
Heating <sup>2</sup>	Capacity	kW	37	69	71
	Rated input	kW	11.3	21.5	20.4
	COP		3.27	3.21	3.21
Air side heat exchanger	Type	Finned tube	Finned tube	Finned tube	
	Fan motor type	AC Motor	AC Motor	Three Phase Asynchronous Motor	
	Fan motor rated input	W	800	800*2	500
	Fan motor quantity		1	2	2
	Air flow rate	m <sup>3</sup> /h	13500	27000	26500
Water side heat exchanger	Type	Double-pipe	Shell-tube	Shell-tube	
	Volume	L	5.6	35	/
	Rated water flow	m <sup>3</sup> /h	6	11.2	11.2
	Water flow range	m <sup>3</sup> /h	/	/	9.0-13.4
	Water pressure	kPa	1	1	48
Refrigerant system	Refrigerant type	R410A	R410A	R410A	
	Refrigerant charge	kg	6	10.5	11.5
	Throttle type	EXV	EXV	EXV	
Sound pressure level(1m) <sup>3</sup>	Cooling <sup>1</sup>	dB(A)	/	/	69
	Heating <sup>2</sup>	dB(A)	/	/	70
Noise level		dB(A)	65	67	/
Net dimensions	mm		1020×1770×980	2000×1770×960	2000×1770×960
Packed dimensions	mm		1070×1900×1030	2090×1890×1030	2090×1890×1030
Net weight	kg		300	530	525
Gross weight	kg		310	590	560
Water pipe connections	mm		DN40	DN65	DN65
Water pressure range	MPa		1	1	1
Controller			Wired controller	Wired controller	KJRX-120D/BMKO
Operating temperature range	Cooling	°C	-10~46	-10~46	15~48
	Heating	°C	-15~24	-15~24	-15~24
Water outlet temperature range	Cooling <sup>4</sup>	°C	0~17	0~17	5-17
	Heating	°C	25~50	25~50	40-50

Note:

1. Outdoor ambient temperature 35°C DB. EWT 12°C, LWT 7°C;
2. Outdoor ambient temperature 7°C DB/6°C WB. EWT 40°C, LWT 45°C;
3. Sound pressure level is the test average measured in a semi-anechoic chamber. The test position is 1m right in front of the unit for four sides and (1+H)/2m (where H is the height of the unit) above the floor. During in-situ operation, sound pressure levels may be higher as a result of ambient noise.



Model name			MDVM-80BR1-S	MDVM-130BR1-K
Power supply		V/Ph/Hz	380-415V/3P/50Hz	380-415V/3P/50Hz
Cooling <sup>1</sup>	Capacity	kW	80	130
	Rated input	kW	25.8	39.16
	EER		3.1	3.32
Heating <sup>2</sup>	Capacity	kW	85	142
	Rated input	kW	26.5	40.80
	COP		3.21	3.48
Air side heat exchanger	Type		Finned tube	Finned tube
	Fan motor type		AC Motor	Three Phase Asynchronous Motor
	Fan motor rated input	W	800*2	900
	Fan motor quantity		2	2
	Air flow rate	m <sup>3</sup> /h	27000	39000
Water side heat exchanger	Type		Shell- tube	Shell- tube
	Volume	L	47.5	Tube side: 12L
	Rated water flow	m <sup>3</sup> /h	13.8	22.4
	Water flow range	m <sup>3</sup> /h	/	17.9-26.9
	Water pressure drop	kPa	1	60
Refrigerant system	Refrigerant type		R410A	R410A
	Refrigerant charge	kg	13	20
	Throttle type		EXV	EXV
Sound pressure level(1m) <sup>3</sup>	Cooling <sup>1</sup>	dB(A)	/	71
	Heating <sup>2</sup>	dB(A)	/	71
Noise level		dB(A)	67	/
Net dimensions (W×H×D)		mm	2000×1770×960	2300*2200*1120
Packed dimensions (W×H×D)		mm	2090×1890×1030	2445*2250*1180
Net weight		kg	645	825
Gross weight		kg	710	938
Water pipe connections		mm	DN65	DN65
Water pressure range		MPa	1.0	1.0
Controller			KJRM-120D/BMK-E	KJRX-120D/BMKO
Operating temperature range	Cooling	°C	-10~46	15~48
	Heating	°C	-15~24	-15~24
Water outlet temperature range	Cooling <sup>4</sup>	°C	0~17	5-17
	Heating	°C	25~50	40-50
Note:				
1. Outdoor ambient temperature 35°C DB. EWT 12°C, LWT 7°C;				
2. Outdoor ambient temperature 7°C DB/6°C WB. EWT 40°C, LWT 45°C;				
3. Sound pressure level is the test average measured in a semi-anechoic chamber. The test position is 1m right in front of the unit for four sides and (1+H)/2m (where H is the height of the unit) above the floor. During in-situ operation, sound pressure levels may be higher as a result of ambient noise.				
				

## 2 Electrical Characteristics

System	Outdoor unit				Power current				Compressor			Fan	
	Voltage (V)	Hz	Min.	Max.	MCA (A)	MOP (A)	TOCA (A)	MFA (A)	MSC (A)	LRA (A)	RLA (A)	kW	FLA (A)
			(V)	(V)	(A)	(A)	(A)	(A)	(A)	(A)	(A)		(A)
MDVM-35BR1-S	380-415	50	342	456	/	/	27	36	/	147	21.4	0.8	3.7
MDVM-65BR1-K	380-415	50	323	433	150	200	/	/	62	/	/	0.5	3.3
MDVM-65BR1-S	380-415	50	342	456	/	/	54.5	100	/	260	44.3	0.8	3.7
MDVM-80BR1-S	380-415	50	342	456	/	/	65	100	/	197	27.6	0.8(x2)	3.7(x2)
MDVM-130BR1-K	380-415	50	323	433	150	200	/	/	62	/	/	0.9	3.1

Note:

MCA: Min. Circuit Amps. (A)

MOP: Maximum overcurrent protector (A)

MSC : Max. Starting Amps. (A)

RLA: In nominal cooling or heating test condition, the input Amps of compressor where MAX. Hz can operate Rated Load Amps. (A)

kW: Rated Motor Output

FLA: Full Load Amps. (A)

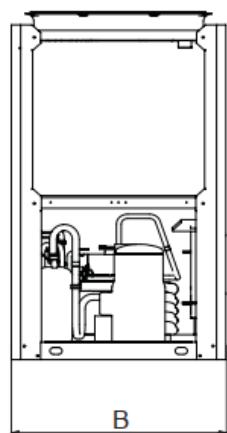
TOCA: Total Over-current Amps. (A)

MFA: Max. Fuse Amps. (A)

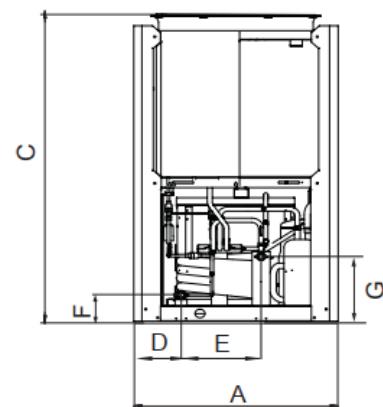
LRA: Locked Rotor Amps. (A)

### 3 Dimensions and Center of Gravity

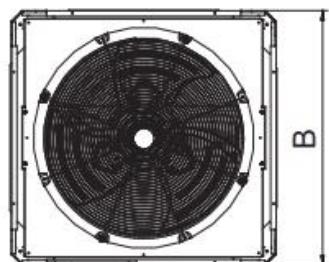
MDVM-35BR1-S



Front view

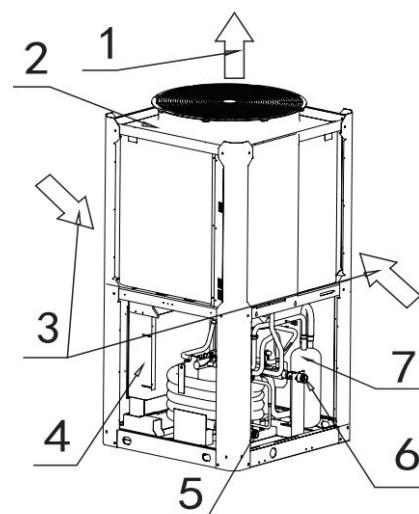


Left view



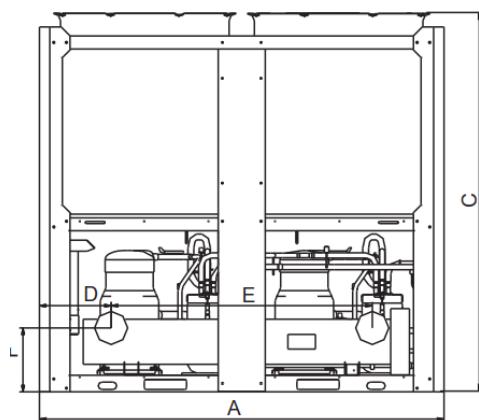
Top view

Top view

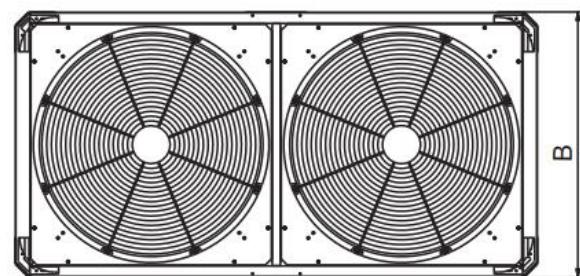


Model	unit	A	B	C	D	E	F	G
MDVM-35BR1-S	mm	1020	980	1770	237	400	152	377

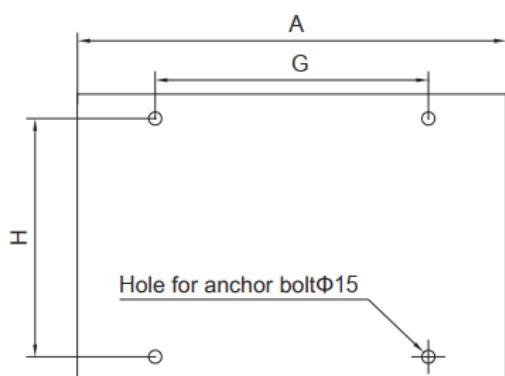
No.	Name	No.	Name
1	Air outlet	5	Water outlet
2	Top cover	6	Water inlet
3	Air inlet	7	Compressor
4	Electric control box		



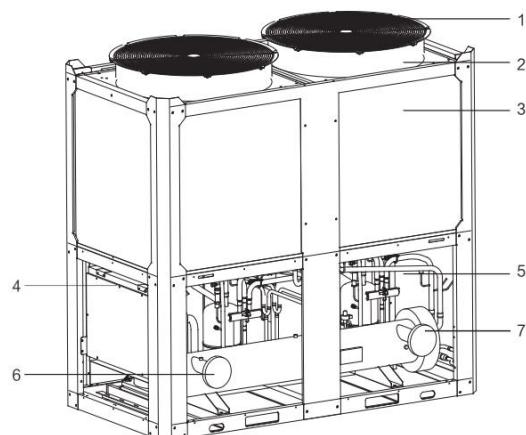
Front view



Top view

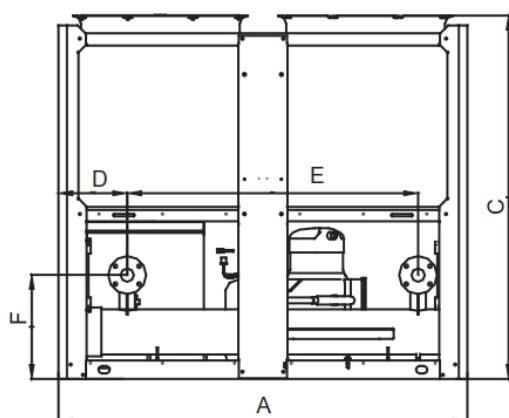


Bottom view

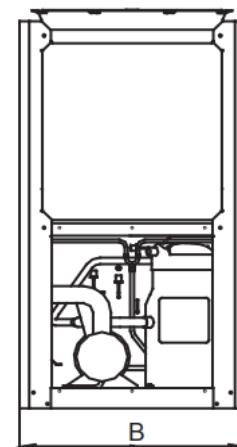


Model	unit	A	B	C	D	E	F	G	H
MDVM-65BR1-K	mm	2000	960	1770	239	1420	502	1550	862

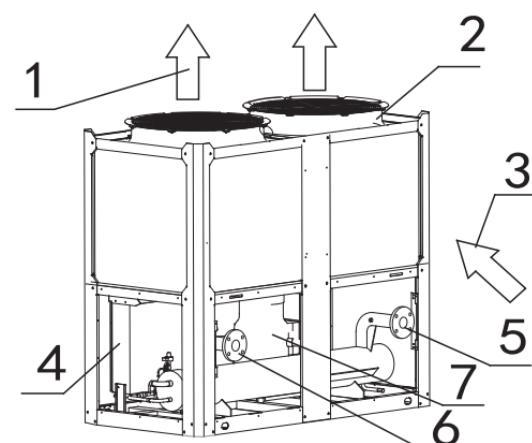
No.	Name	No.	Name
1	Air outlet	5	Compressor
2	Top cover	6	Water outlet
3	Air inlet	7	Water inlet
4	Electric control box		



Front view

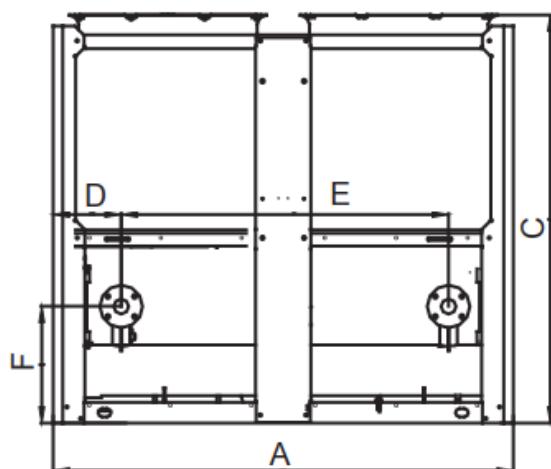


Left view

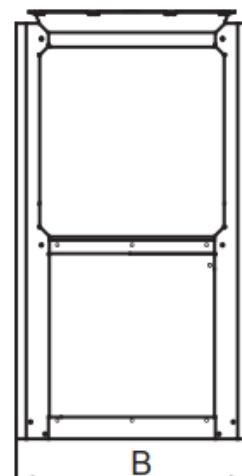


Model	unit	A	B	C	D	E	F
MDVM-65BR1-S	mm	2000	960	1770	336	1420	506

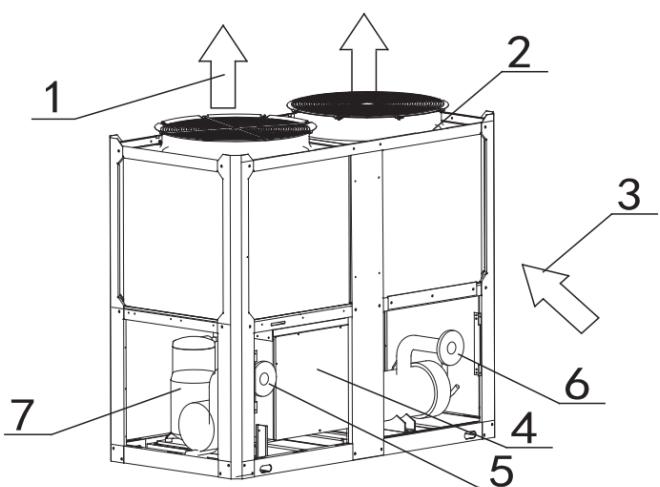
No.	Name	No.	Name
1	Air outlet	5	Water outlet
2	Top cover	6	Water inlet
3	Air inlet	7	Compressor
4	Electric control box		



Front view

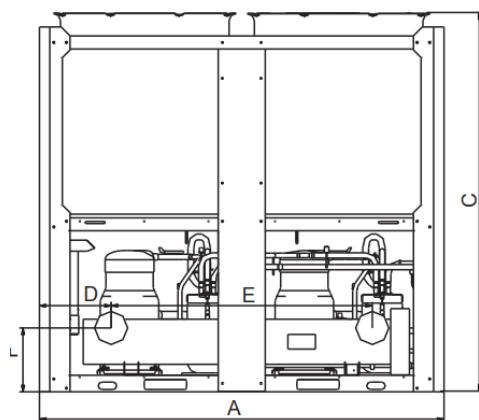


Left view

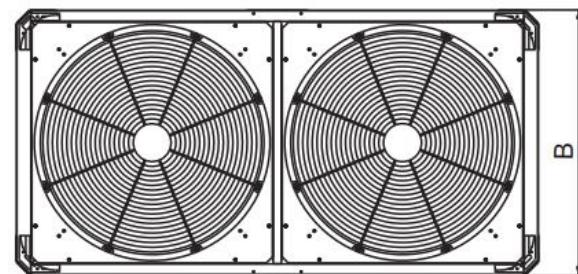


Model	unit	A	B	C	D	E	F
MDVM-80BR1-S	mm	2000	960	1770	240	1420	506

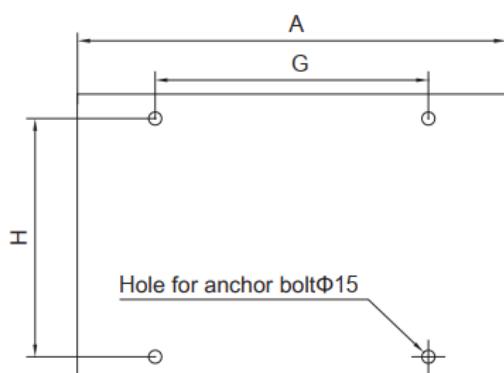
No.	Name	No.	Name
1	Air outlet	5	Water outlet
2	Top cover	6	Water inlet
3	Air inlet	7	Compressor
4	Electric control box		



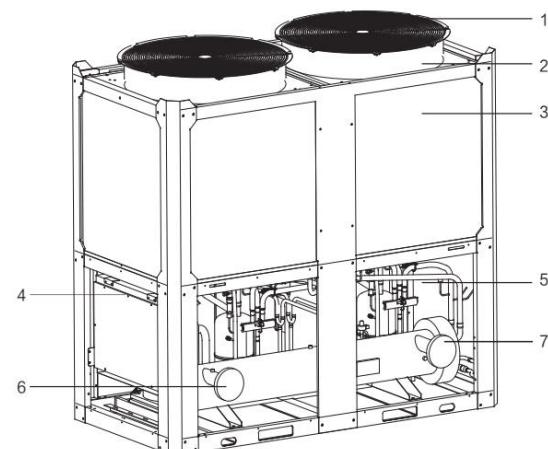
Front view



Top view



Bottom view



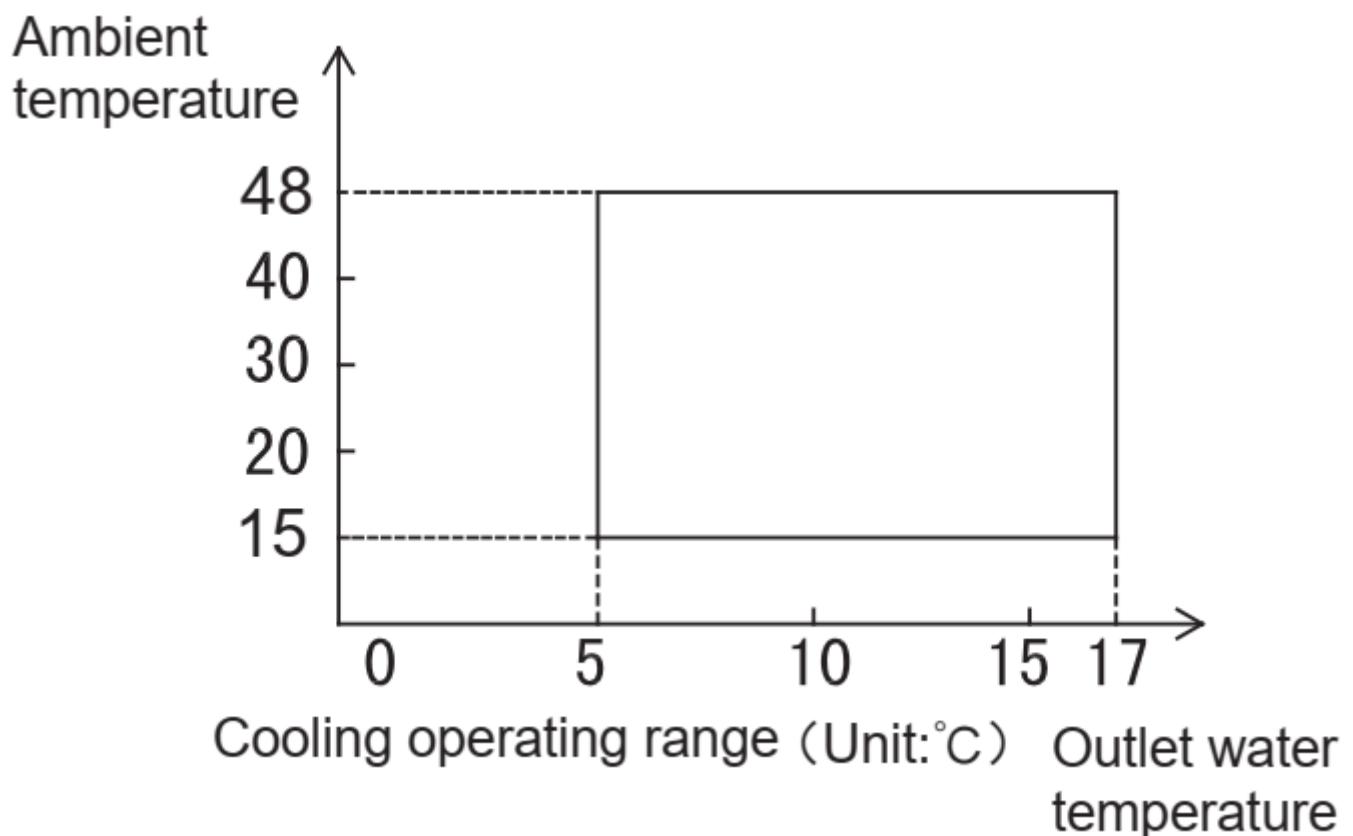
Model	unit	A	B	C	D	E	F	G	H
MDVM-130BR1-K	mm	2200	1120	2315	390	1420	350	1460	1017

No.	Name	No.	Name
1	Air outlet	5	Compressor
2	Top cover	6	Water outlet
3	Air inlet	7	Water inlet
4	Electric control box		

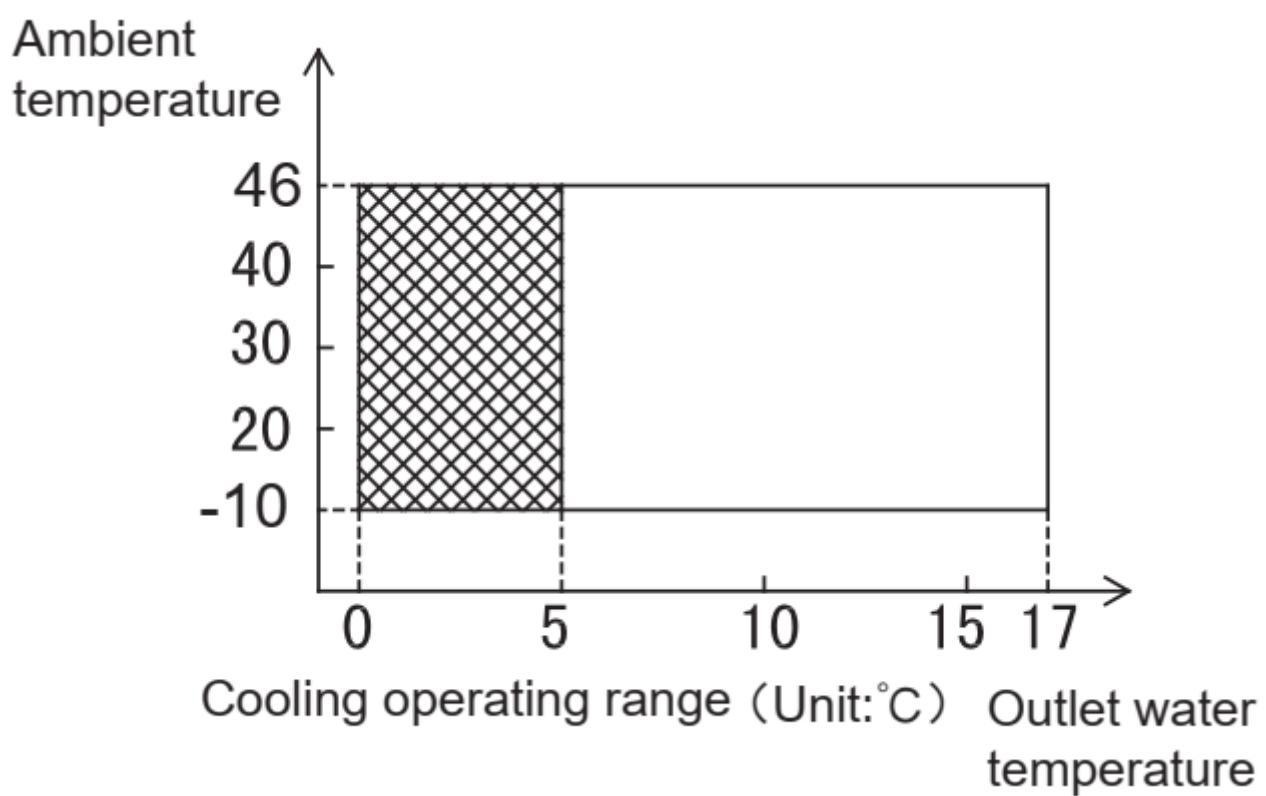
## 4 Operating Limits

### 4.1 Cooling operating range

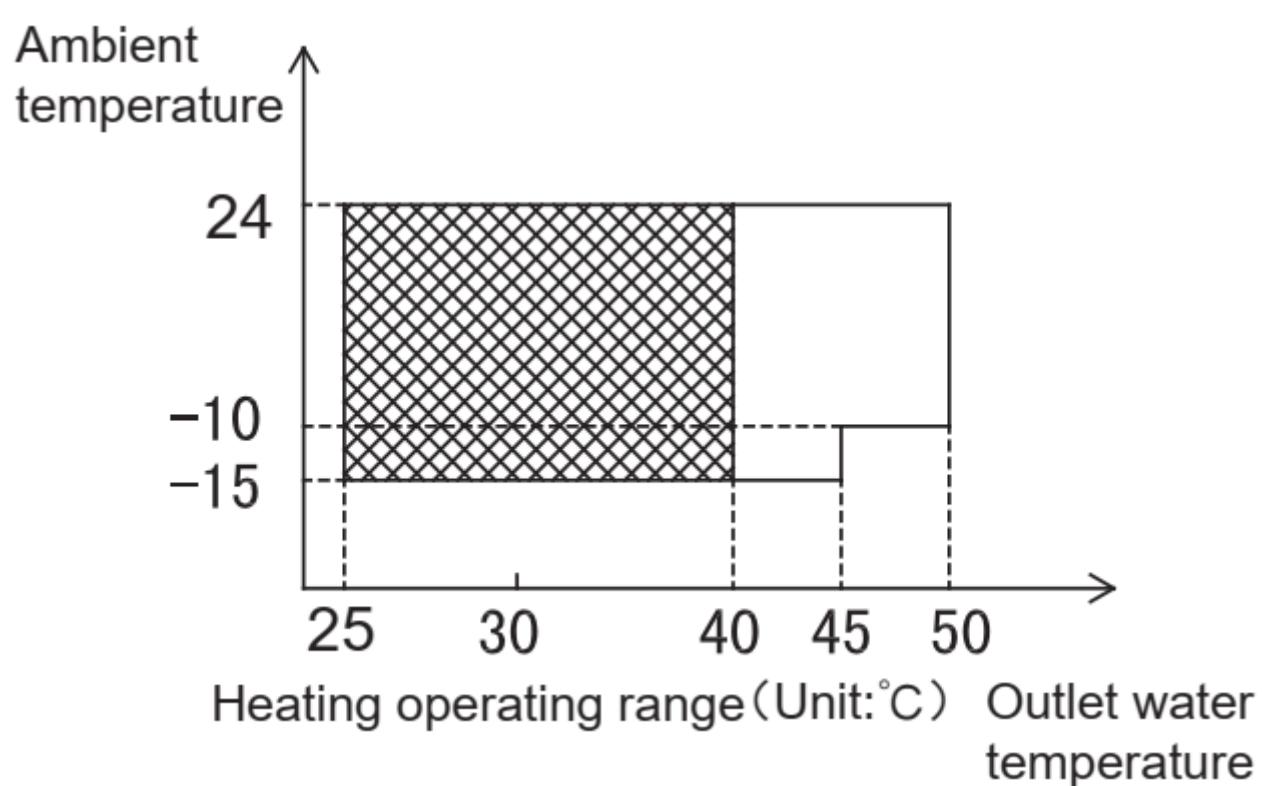
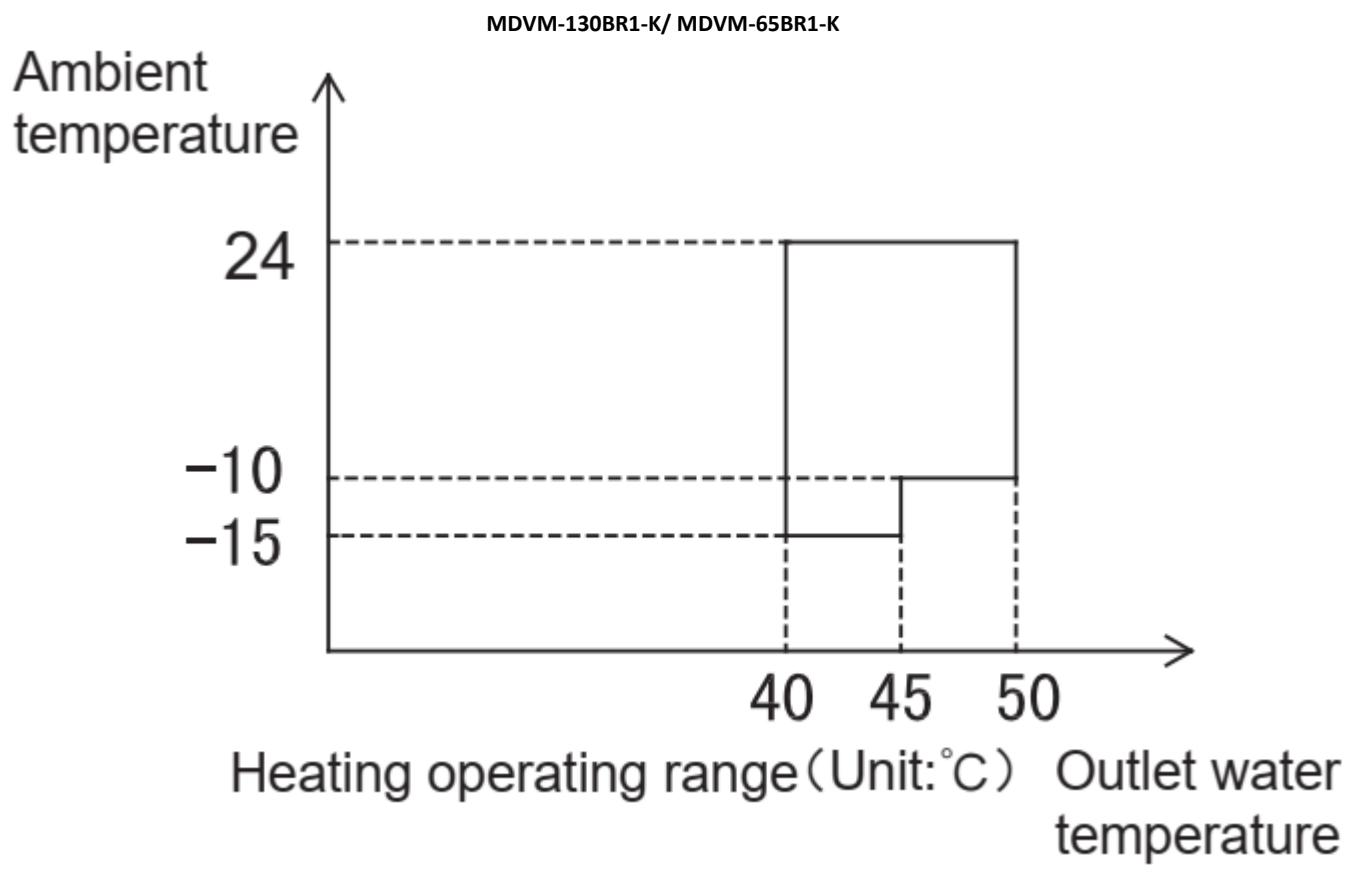
MDVM-130BR1-K/ MDVM-65BR1-K



MDVM-35BR1-S & MDVM-65BR1-S & MDVM-80BR1-S



#### 4.2 Heating operating range







LWT °C	DB °C							
	24		20		15		7	
	HC	PI	HC	PI	HC	PI	HC	PI
40	229.8	37.4	212.8	37.4	180.9	36.4	148.9	35.1
45	218.9	42.8	202.6	42.8	172.2	41.6	141.8	40.6
50	207.9	47.8	192.5	47.8	163.6	46.5	134.8	44.8

LWT °C	DB °C							
	2		-7		-10		-15	
	HC	PI	HC	PI	HC	PI	HC	PI
40	111.4	38.8	88.6	38.0	79.8	38.8	72	41.1
45	106.1	40.7	84.4	39.8	76.0	40.7	68	43.1
50	100.8	48.3	80.2	47.2	72.2	47.7	/	/

DB: Dry-bulb temperature for outdoor air temperature (°C)

LWT: Leaving water temperature (°C)

HC: Total heating capacity (kW)

PI: Power input (kW)

Performance specifications measured with water pump operating at rated water flow rate.





**MDVM-130BR1-K**

LWT °C	DB °C							
	25		28		30		32	
	CC	PI	CC	PI	CC	PI	CC	PI
5	149.68	32.89	142.36	33.91	135.6	34.96	129.68	36.04
7	155.42	34.08	147.1	35.14	140.1	36.22	134.32	36.11
9	163.54	35.45	154.57	36.54	147.21	37.67	141.55	38.84
12	170.08	36.87	160.76	38.01	153.1	39.18	147.21	40.39
15	175.18	37.6	165.58	38.77	157.69	39.96	151.63	41.2

LWT °C	DB °C							
	35		38		40		46	
	CC	PI	CC	PI	CC	PI	CC	PI
5	124.78	37.15	121.58	38.64	117.2	40.57	111.4	42.6
7	130.21	38.99	126.54	41.02	122.61	42.04	116.12	44.14
9	136.5	40.04	133.09	41.64	128.43	43.72	122.01	45.91
12	141.96	41.64	138.41	43.31	133.57	45.47	126.89	47.75
15	146.22	42.47	142.56	44.17	137.57	46.38	130.69	48.7

DB: Dry-bulb temperature for outdoor air temperature (°C)

LWT: Leaving water temperature (°C)

CC: Total cooling capacity (kW)

PI: Power input (kW)

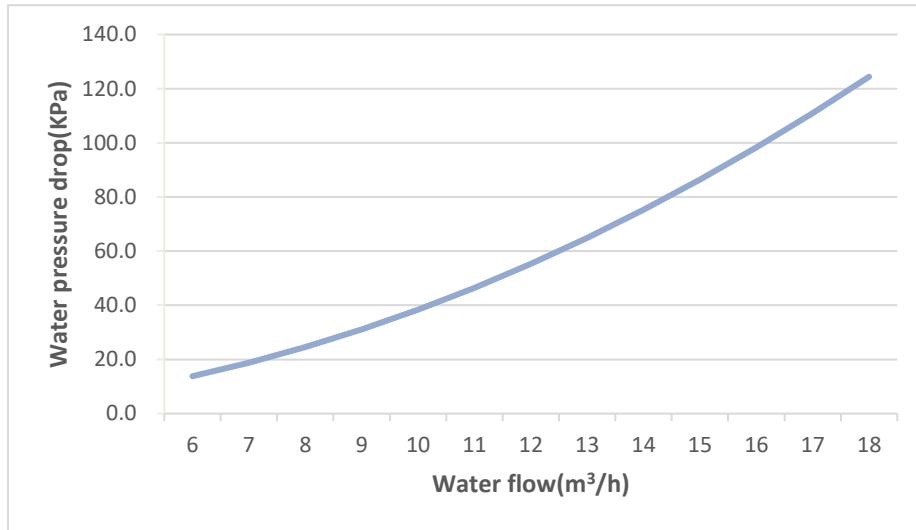
Performance specifications measured with water pump operating at rated water flow rate.



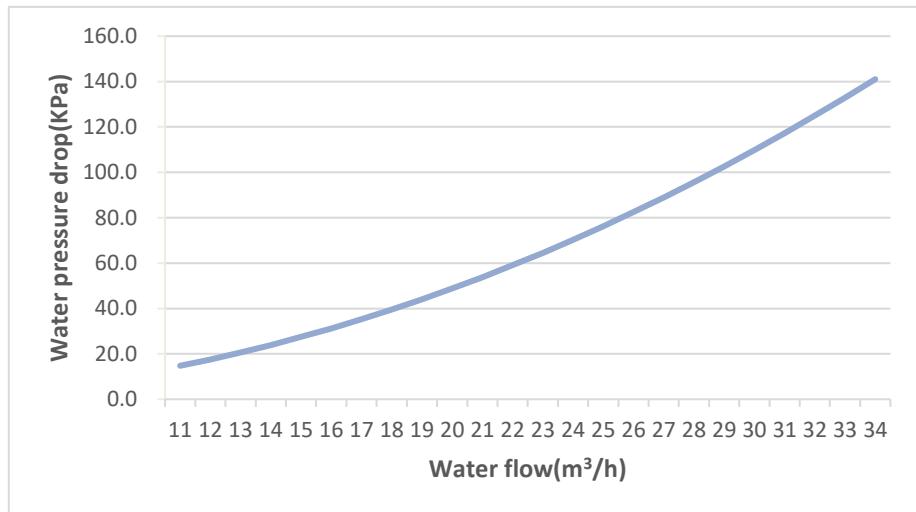


## 7 Hydronic Performance

MDVM-65BR1-K



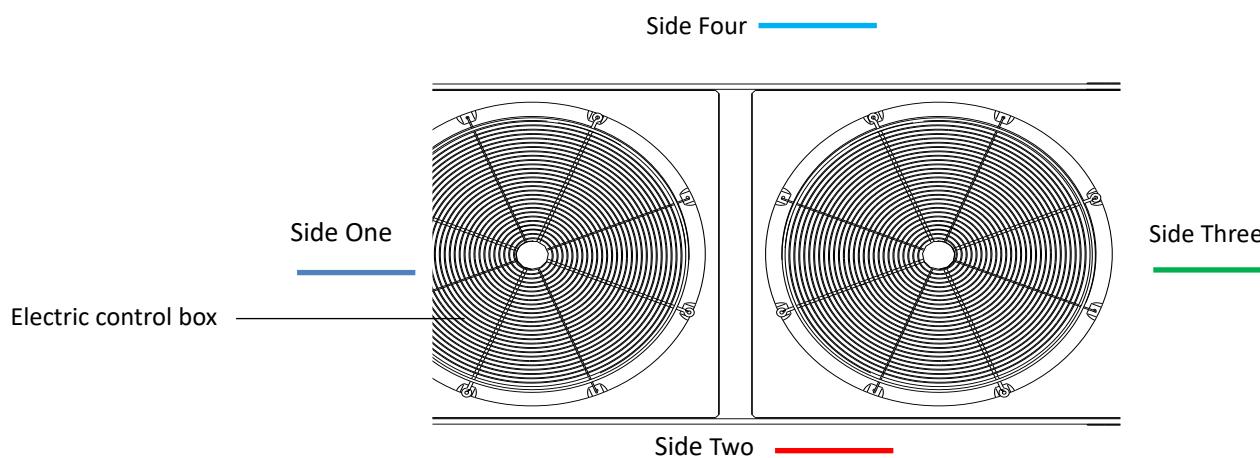
MDVM-130BR1-K



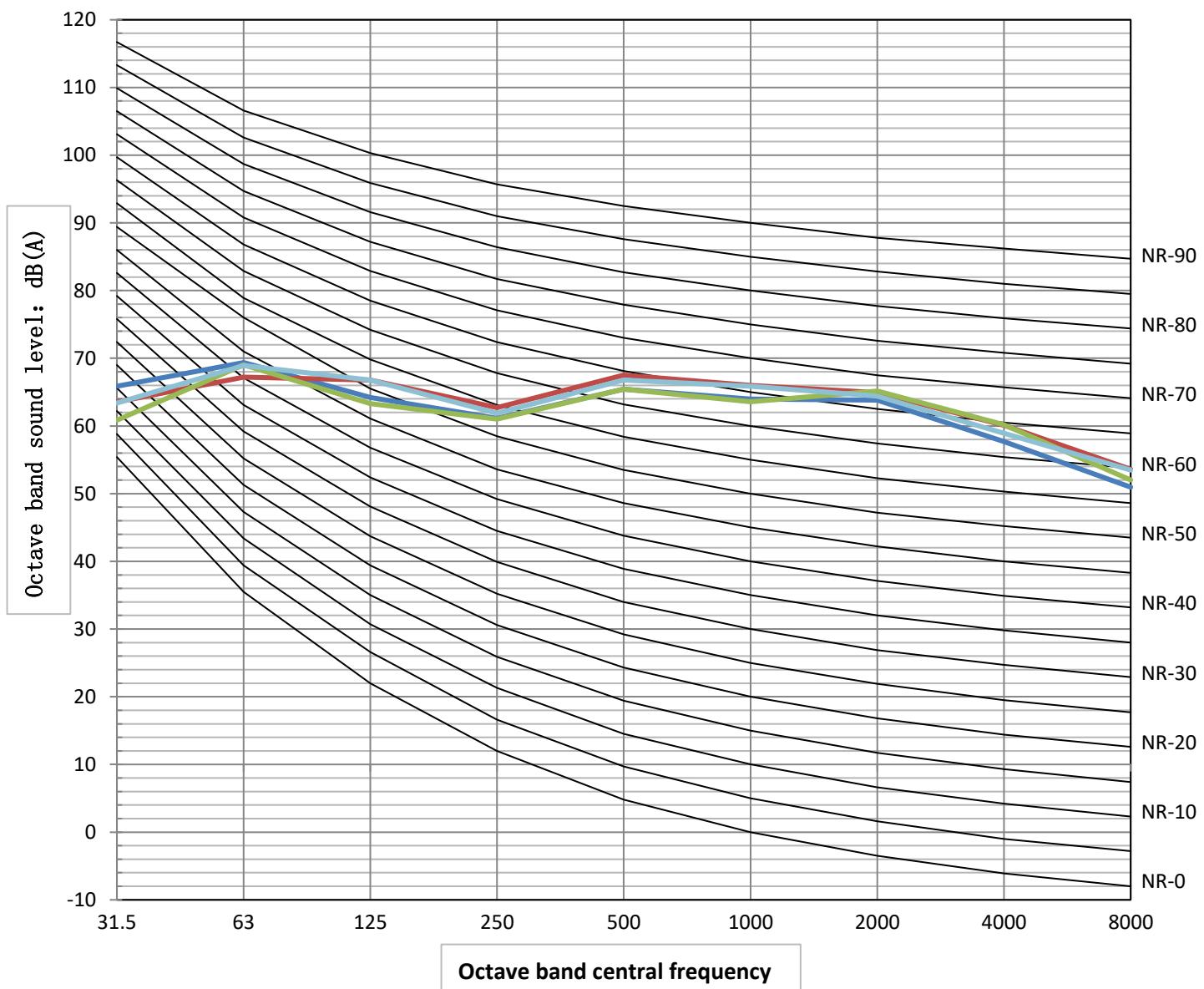
## 8 Octave Band Levels

MDVM-130BR1-K

Test bearing

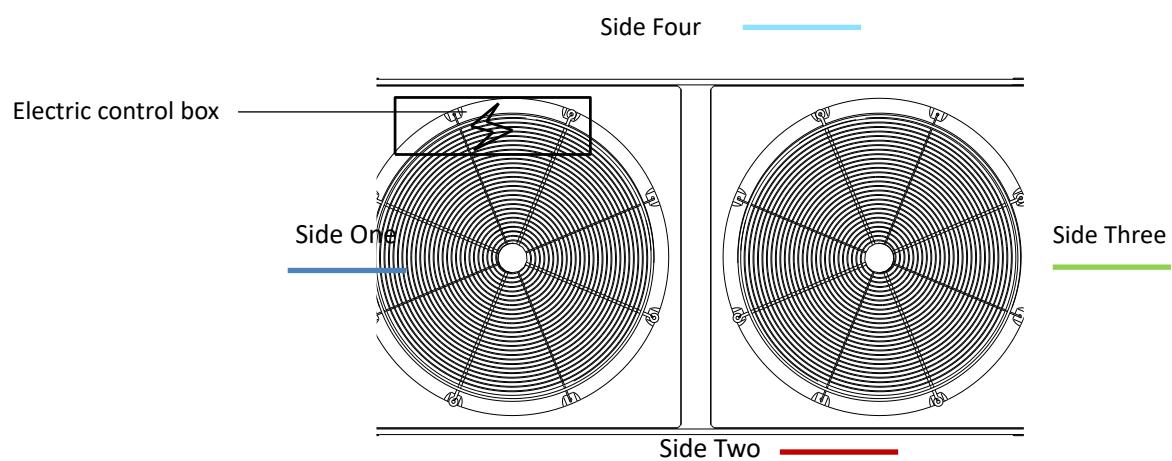


Test condition: Outdoor ambient temperature 35°C DB. EWT 12°C, LWT 7°C

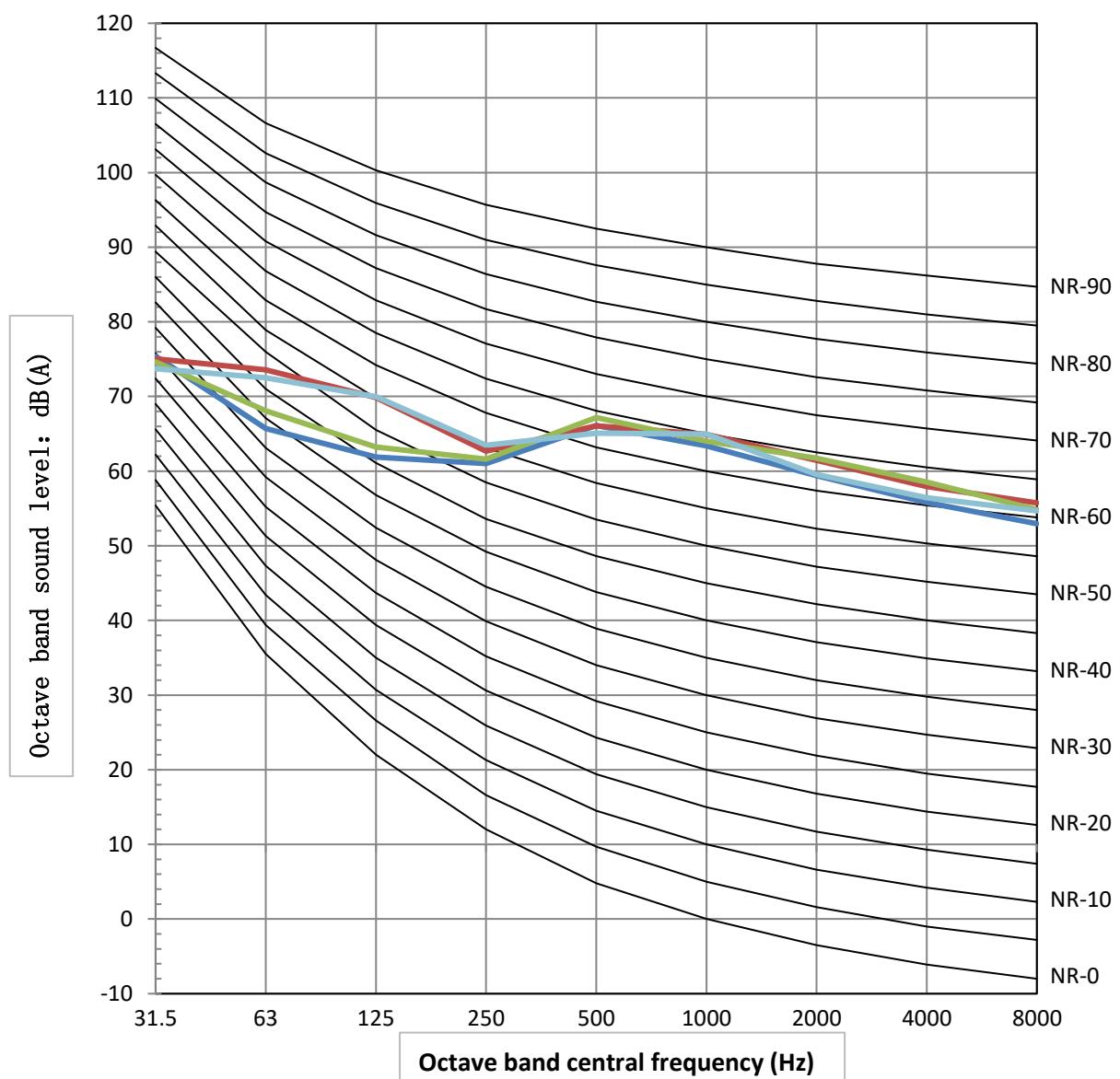


MDVM-65BR1-K

Test bearing



Test condition: Outdoor ambient temperature 35°C DB. EWT 12°C, LWT 7°C



# Part 3

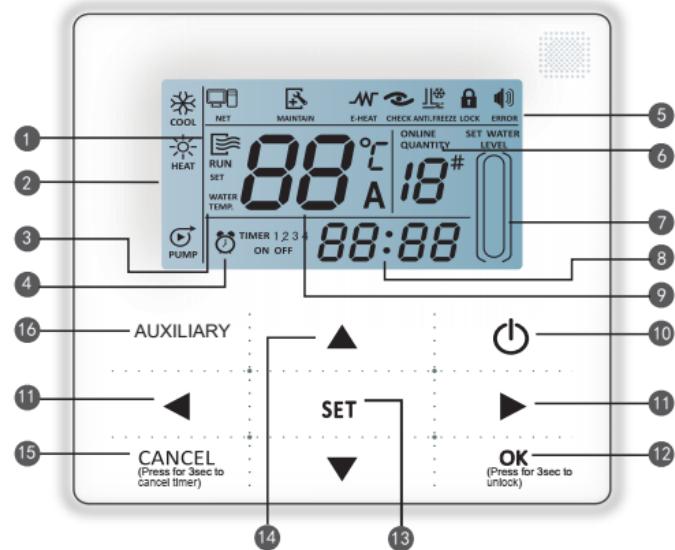
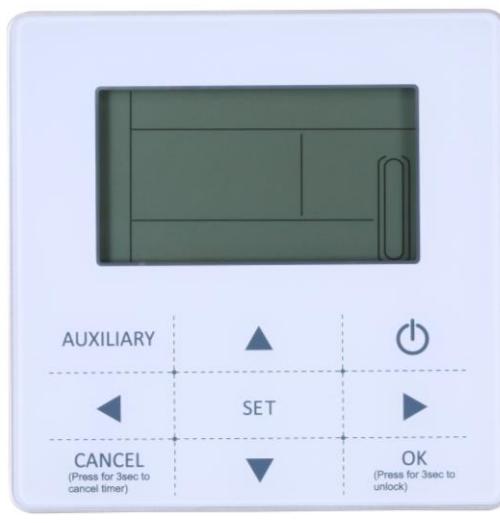
## Wired Controller

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## 1. Specifications

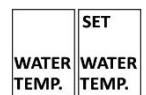
Model	KJRM-120D/BMK-E(Modbus)	KJRM-120D/BMK-E
Adaptation model	MDVM-130BR1-K/MDVM-65BR1-K	MDVM-35BR1-S/ MDVM-65BR1-KL/ MDVM-80BR1-S
Input Voltage	10V	10V
Operating environment temperature	-10°C~+43°C	-10°C~+43°C
Operating RH of wired controller	RH 40%~RH90%	RH 40%~RH90%

## 2. Introduction of function buttons



① **Operation icon (RUN):** Indicate the ON and OFF status; when it is ON, it will display; when it is OFF, it will disappear.

② **Mode area:** Indicate the main unit operating mode;



③ **Setting temperature:** 2 statuses can be displayed -

④ **Timing ON/OFF indication (TIMER 1 2 3):** Indicate the timing information.

⑤ **Function icon:**

❖ : Display when unit connects to Modbus network.

❖ : Displays when unit maintenance is needed. Press and hold 'AUXILIARY' key for 3 seconds to cancel the icon and timing will restart until next maintenance.

❖ : Displays when electric auxiliary heating function is on.

❖ : Displays when check function is on.

- ❖  **ANTI.FREEZE:** Displays when ambient temperature is below 2°C which means the main unit need anti-freezing action.
- ❖  **LOCK :** Displays when no key operation for 2 minutes and all keys are locked. Press and hold 'OK' key for 3 seconds to unlock.
- ❖  **ERROR :** Displays when error or protection occurs and means the unit need maintenance by professionals.

**⑥ Online quantity indication:** Under normal status display the quantity of units connected to the wired controller; under check status display the device serial number.

#### **⑦ Reserved**

**⑧ Clock:** Under normal status displays clock; under timing setting displays the setting timing.

**⑨ Water temperature:** Under normal status display water temperature; under water temperature setting status displays the setting value; under check status displays check parameter.

**⑩ ON/OFF key (⊕):** Turn on and turn off functions.

**⑪ Right and left key (◀ and ▶):** Press these keys to check setting water temperature, setting timing etc; press right key to shift to the next step setting under timing setting status. Press these keys to turn over the unit parameter information under check status.

**⑫ OK key:** Press this key to confirm settings. Press and hold this key for 3 seconds to unlock under locking status.

**⑬ Setting key:** Setting water temperature, timing and mode, etc. Press and hold this key for 3 seconds to enter check status.

**⑭ Add and Reduce key (▲ and ▼):** Move up or move down values of temperature, timing, etc. Turn over #0~#15 units under check status.

**⑮ Cancel key:** Press this key to cancel parameter setting under setting status; press and hold this key for 3 seconds to cancel timing when timing is valid.

#### **⑯ Reserved**

### 3. Normal Operating Parameters

Unit in normal cooling mode operating parameters

Outdoor ambient temperature	°C	< -10	-10~0	0~15	15~30	30~43	43~48	48~52	> 52
Discharge temperature	°C	60~85	65~95	68~95	70~95	74~98	78~96	78~100	80~104
Discharge superheat	°C	22~30	27~42	28~42	27~40	28~40	22~35	18~36	18~50
Discharge pressure	Mpa	2.2~3.0	2.2~3.2	2.3~3.2	2.5~3.3	2.7~3.6	3.4~3.8	3.7~4.1	3.9~4.2
Suction pressure	Mpa	0.5~0.7	0.5~0.8	0.6~0.8	0.6~0.9	0.6~0.9	0.7~1.0	0.8~1.2	0.9~1.2
AC inverter compressor current	A	56~68	65~82	70~88	70~90	70~90	76~95	80~98	88~105

Unit in normal heating mode operating parameters

Outdoor ambient temperature	°C	< -10	-10to0	0to5	5to10	10to17	17to24	> 24
Discharge temperature	°C	66-105	70-100	70-90	74-85	70-100	68-100	65-100
Discharge superheat	°C	30-59	30-49	27-37	26-32	19-44	16-41	12-39
Discharge pressure	Mpa	2.1-2.7	2.3-3.0	2.4-3.2	2.8-3.2	3.0-3.4	3.1-3.6	3.2-3.8
Suction pressure	Mpa	0.2-0.5	0.3-0.5	0.4-0.6	0.5-0.7	0.5-0.8	0.6-0.9	0.7-1.0
AC inverter compressor current	A	54-68	60-75	68-80	70-85	78-92	83-96	86-100

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Note: Product specifications change from time to time as product improvements and developments are released and may vary from those in this document.

